

DECLARATION OF PERFORMANCE  
N. 235-RT-816 REV. 2.0

1. **Steel plate (Quality and type) : S235JR tk 8 ≤ 16mm;**  
Unique identification code of the product-type: 235 RT 816;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 24 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 235 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-RT-1640 REV. 2.0

1. **Steel plate (Quality and type) : S235JR tk > 16 ≤ 40mm;**  
Unique identification code of the product-type: 235 RT 1640;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 $\geq 23$ %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 $\geq 225$ MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 $\geq 27$ J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-RT-4063 REV. 2.0

1. **Steel plate (Quality and type) : S235JR tk > 40 ≤ 63mm;**  
Unique identification code of the product-type: 235 RT 4063;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 $\geq 22$ %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 $\geq 215$ MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 $\geq 27$ J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022

  
  
Chief Operation Officer

**DECLARATION OF PERFORMANCE**  
**N. 235-RT-6380 REV. 2.0**

1. **Steel plate (Quality and type) : S235JR tk > 63 ≤ 80mm;**  
Unique identification code of the product-type: 235 RT 6380;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

<b>Essential characteristics</b>	<b>Requirement clauses</b> (Always reported on product labelling)	<b>Standard reference</b>
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 22 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 215 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function:                      Andrea Oliva – Plan Director

Place and date of issue:                San Giorgio di Nogaro, 20/10/2022



**OFFICINE**  
**TECNOSIDER**  
Chief Operation Officer

**DECLARATION OF PERFORMANCE**  
**N. 235-RT-80100 REV. 2.0**

1. **Steel plate (Quality and type) : S235JR tk > 80 ≤ 100mm;**  
Unique identification code of the product-type: 235 RT 80100;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

<b>Essential characteristics</b>	<b>Requirement clauses</b> (Always reported on product labelling)	<b>Standard reference</b>
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 22 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 215 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function:                      Andrea Oliva – Plan Director

Place and date of issue:                San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-RT-100120 REV. 2.0

1. **Steel plate (Quality and type) : S235JR tk > 100 ≤ 120mm;**  
Unique identification code of the product-type: 235 RT 100120;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 22 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 350 ÷ 500 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 195 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-T0-816 REV. 2.0

1. **Steel plate (Quality and type) : S235J0 tk 8 ≤ 16mm;**  
Unique identification code of the product-type: 235 T0 816;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 24 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 235 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



OFFICINE  
TECNOSIDER  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-T0-1640 REV. 2.0

1. **Steel plate (Quality and type) : S235J0 tk > 16 ≤ 40mm;**  
Unique identification code of the product-type: 235 T0 1640;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 $\geq 23$ %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 $\geq 225$ MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 $\geq 27$ J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer



DECLARATION OF PERFORMANCE  
N. 235-T0-4063 REV. 2.0

1. **Steel plate (Quality and type) : S235J0 tk > 40 ≤ 63mm;**  
Unique identification code of the product-type: 235 T0 4063;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 $\geq 22 \%$	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 $\geq 215$ MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 $\geq 27$ J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-T0-6380 REV. 2.0

1. **Steel plate (Quality and type) : S235J0 tk > 63 ≤ 80mm;**  
Unique identification code of the product-type: 235 T0 6380;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 $\geq 22$ %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 $\geq 215$ MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 $\geq 27$ J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-T2-816 REV. 2.0

1. **Steel plate (Quality and type) : S235J2 tk 8 ≤ 16mm;**  
Unique identification code of the product-type: 235 T2 816;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 24 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 235 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022

  
  
Chief Operation Officer

DECLARATION OF PERFORMANCE  
N. 235-T2-1640 REV. 2.0

1. **Steel plate (Quality and type) : S235J2 tk > 16 ≤ 40mm;**  
Unique identification code of the product-type: 235 T2 1640;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 $\geq 23$ %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 $\geq 225$ MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 $\geq 27$ J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function: Andrea Oliva – Plan Director

Place and date of issue: San Giorgio di Nogaro, 20/10/2022



  
Chief Operation Officer

**DECLARATION OF PERFORMANCE  
N. 235-T2-4063 REV. 2.0**

1. **Steel plate (Quality and type) : S235J2 tk > 40 ≤ 63mm;**  
Unique identification code of the product-type: 235 T2 4063;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

<b>Essential characteristics</b>	<b>Requirement clauses</b> (Always reported on product labelling)	<b>Standard reference</b>
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 22 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 215 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function:                      Andrea Oliva – Plan Director

Place and date of issue:                San Giorgio di Nogaro, 20/10/2022



**OFFICINE  
TECNOSIDER**  
Chief Operation Officer

**DECLARATION OF PERFORMANCE**  
**N. 235-T2-6380 REV. 2.0**

1. **Steel plate (Quality and type) : S235J2 tk > 63 ≤ 80mm;**  
Unique identification code of the product-type: 235 T2 6380;
2. Intended uses: in metal structures or in composite metal and concrete structures;
3. Manufacturer: OFFICINE TECNOSIDER SRL via Treppo 18, 33100, Udine; in the plant sited in San Giorgio di Nogaro Via Jacopo Linussio 1 (Z.I. Aussa Corno);
4. Not applicable;
5. System of attestation of conformity of hot rolled structural steel products: 2+;
6. Harmonized standard: EN 10025-1:2004 annex ZA  
Notified body: RINA Services S.p.a. Via Corsica, 12 16128 Genova-Italy (notified organization by Directive 89/106/CEE) Identification number: **0474**, certificate **CPR-0538** first issue 27-07-11;
- 6b. Not applicable;
7. Declared performances:

Essential characteristics	Requirement clauses (Always reported on product labelling)	Standard reference
Tolerances on shape and dimension	7.7.1 comply to order requirements	EN 10025-1:2004 EN 10025-2:2019
Elongation	7.3.1 ≥ 22 %	EN 10025-1:2004 EN 10025-2:2019
Tensile strength	7.3.1 360 ÷ 510 MPa	EN 10025-1:2004 EN 10025-2:2019
Yield strength	7.3.1 ≥ 215 MPa	EN 10025-1:2004 EN 10025-2:2019
Impact strength	7.3.1+7.3.2 ≥ 27 J	EN 10025-1:2004 EN 10025-2:2019
Weldability (chemical composition)	7.2+7.4.1 NPD	EN 10025-1:2004 EN 10025-2:2019
Durability (chemical composition)	7.2+7.4.3 NPD	EN 10025-1:2004 EN 10025-2:2019

8. Not applicable;

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed in the name and on behalf of the manufacturer

Name and function:                      Andrea Oliva – Plan Director

Place and date of issue:                San Giorgio di Nogaro, 20/10/2022



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TECNOSIDER**  
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